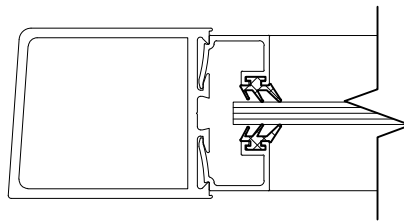


Canadiana

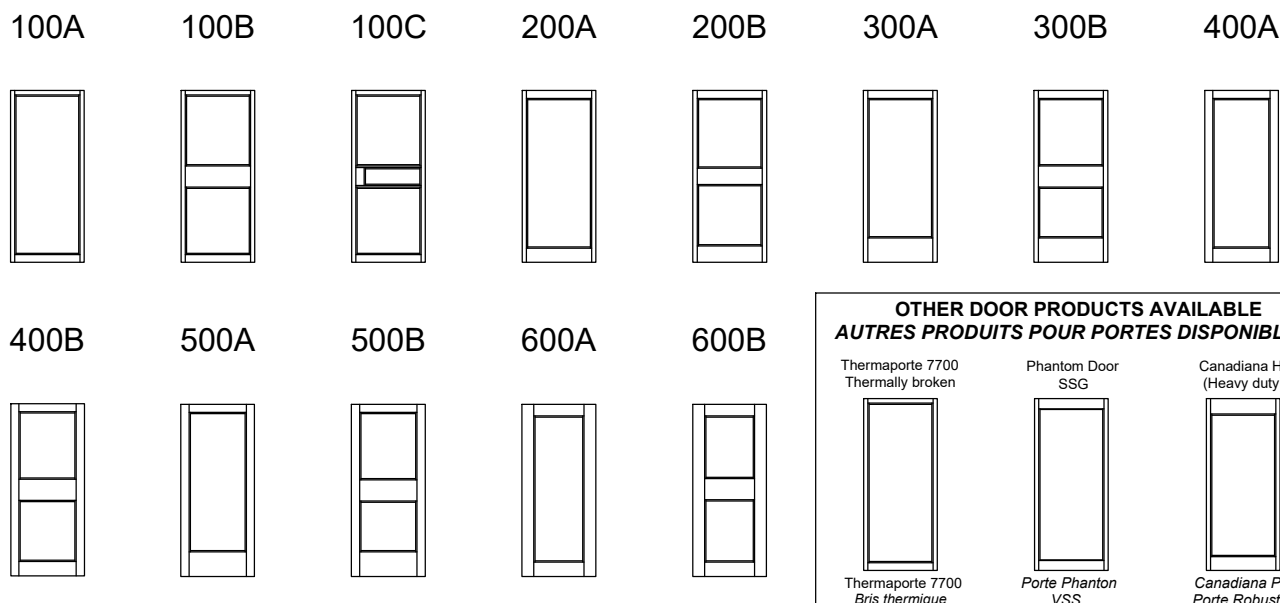
Non thermal 1 3/4" (44.5mm) thickness doors in narrow, medium and wide stiles.

Porte à barrière non thermique de (44,5mm) 1 3/4" d'épaisseur disponible avec battants mince, moyen et large.



Basic doors	7.1.1
<i>Portes de base</i>	
Door swing guide	7.1.2
<i>Guide d'ouverture des portes</i>	
General product information	7.1.3
<i>Renseignements généraux</i>	
Maximum size	7.1.4
<i>Renseignements généraux</i>	
Bi-fold door maximum size	7.1.5
<i>Dimension maximale de la porte repliable</i>	
Glass sizes	7.1.5.1 - 7.1.5.2
<i>Dimensions du vitrage</i>	
Glass calculations	7.1.5.3 - 7.1.5.4
<i>Calcul des dimensions du verre</i>	
Typical Details / Détails typiques	7.1.6.1 - 7.1.6.10

STANDARD CONFIGURATIONS / CONFIGURATIONS STANDARDS

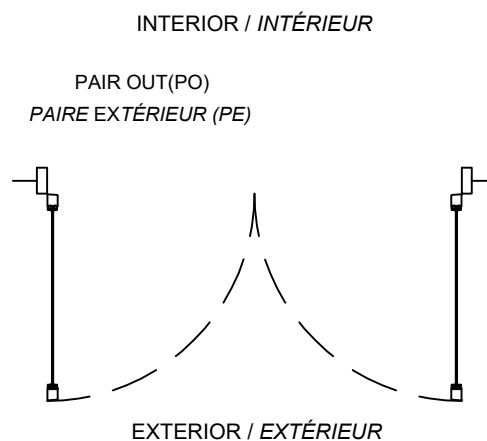
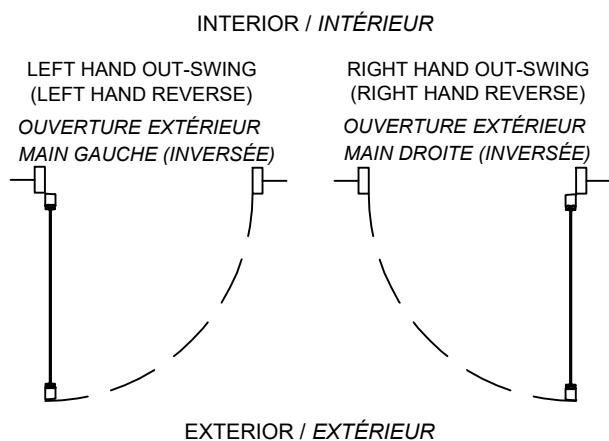
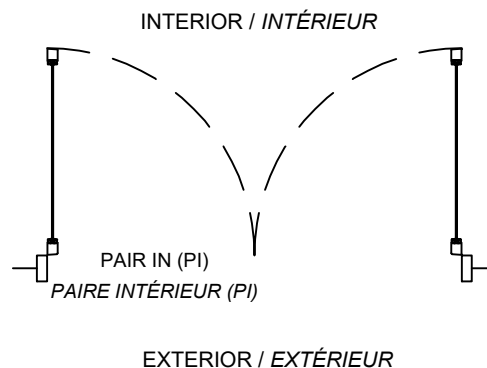
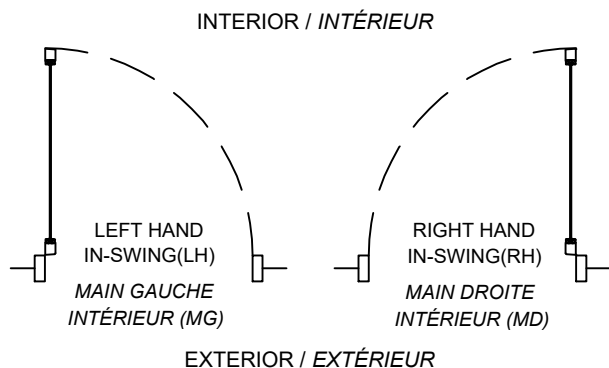


SERIES SÉRIE	STILES MONTANTS	TOP RAIL TRAVERSE DU HAUT	CENTRE RAIL TRAVERSE INTÉRMEDIAIRE	BOTTOM RAIL TRAVERSE DU BAS
100A	2 1/8" (54mm)	2 1/8" (54 mm)	NONE / AUCUNE	3 7/8" (98.4 mm)
100B	2 1/8" (54mm)	2 1/8" (54 mm)	10 1/4" (260.4 mm)	3 7/8" (98.4 mm)
100C	2 1/8" (54mm)	2 1/8" (54 mm)	2 @ 3/4" (19.1 mm)	3 7/8" (98.4 mm)
200A	2 1/8" (54mm)	3 7/8" (98.4 mm)	NONE / AUCUNE	7" (177.8 mm)
200B	2 1/8" (54mm)	3 7/8" (98.4 mm)	8" (203.2 mm)	7" (177.8 mm)
300A	2 1/8" (54mm)	3 7/8" (98.4 mm)	NONE / AUCUNE	12" (304.8 mm)
300B	2 1/8" (54mm)	3 7/8" (98.4 mm)	10 1/4" (260.4 mm)	12" (304.8 mm)
400A	4" (101.6mm)	3 7/8" (98.4 mm)	NONE / AUCUNE	7" (177.8 mm)
400B	4" (101.6mm)	3 7/8" (98.4 mm)	10 1/4" (260.4 mm)	7" (177.8 mm)
500A	4" (101.6mm)	3 7/8" (98.4 mm)	NONE / AUCUNE	12" (304.8 mm)
500B	4" (101.6mm)	3 7/8" (98.4 mm)	10 1/4" (260.4 mm)	12" (304.8 mm)
600A	5 3/4" (146.1mm)	5 5/8" (142.9 mm)	NONE / AUCUNE	7" (177.8 mm)
600B	5 3/4" (146.1mm)	5 5/8" (142.9 mm)	10 1/4" (260.4 mm)	7" (177.8 mm)

Speciality door, Bi-fold, Auto dealership and centre hung doors are also available.....

Porte spéciale, Repliable, Concessionnaires d'autos avec pivots centrés aussi disponible.....

DOOR HANDING AS VIEWED FROM EXTERIOR
SENS D'OUVERTURE DE PORTE VU DE L'EXTÉRIEUR



BASIC DOORS INCLUDE

- Adjustable butt hinges or offset pivots; adams rite® maximum security dead lock; cylinder exterior and thumb turn interior; 4" (101.6mm) wide threshold and snap on stops for 1/4" (6.4mm) glazing
- Pairs of doors have flushbolts in the inactive leaf and pile weather stripping at the meeting stiles
- Push/pull sets are *not* included in basic doors
- Alumicor recommends that wide stile doors, large size doors or doors subject to heavy traffic be equipped with an intermediate butt hinge or continuous hinge
- The standard location for installation of mid-rails in doors is 42" (1067mm) from finished floor to centre of mid-rail

STANDARD DOOR SIZE

- Opening size for a single door is 36" x 84" (914.4mm x 2133.4mm) and 38" x 84" (965.2mm x 2133.4mm) for Ontario
- Opening size for a pair of door is 72" x 84" (1828.8mm x 2133.6mm) and 76" x 84" (1930.4mm x 2133.6mm) for Ontario
- Actual door size will include deductions for clearances at stiles and top/bottom rails and also allows for a 1/2" (12.7mm) high threshold for door sizes, please specify opening size and advise if threshold clearance is not required or is different than above

STANDARD DOOR FINISHES

- Standard finishes are in clear anodized and bronze anodized
- Doors in champagne anodized, light bronze anodized and black anodized finish are not stocked
- Custom painted finishes are also available

LES PORTES DE BASE INCLUENT

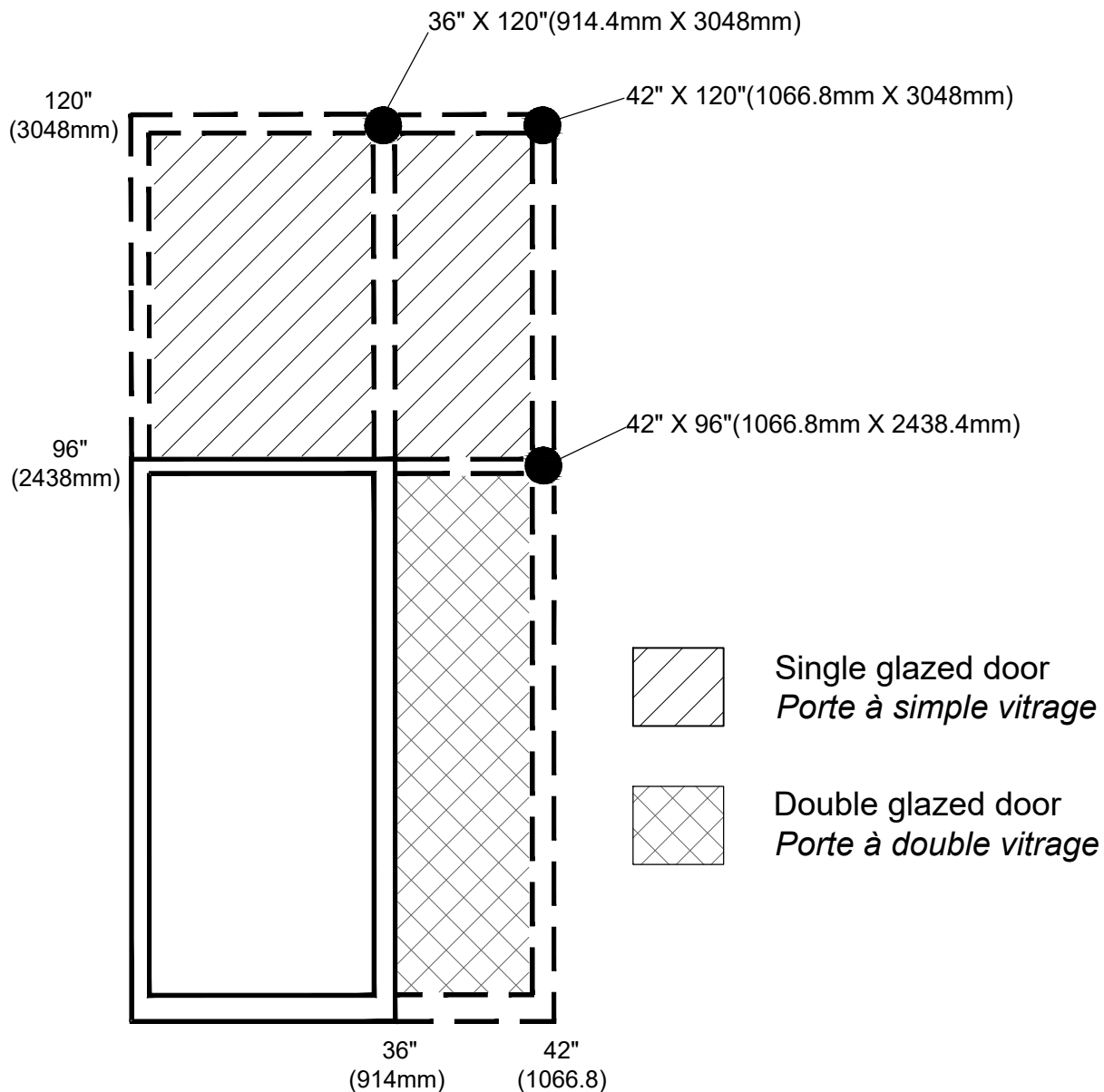
- *Des pivots décentrés ou une paire de charnières standard, une serrure adams rite® à sécurité maximum, barillet extérieur et barillet manuel intérieur, un seuil de 4" (101,6mm) de large et des parcloses pour verre de 1/4" (6mm)*
- *Inclus sur une paire de portes: verrous affleurés sur la porte inactive et coupe-froid.*
- *Les ensembles de poignées pousser/tirer ne sont pas inclus*
- *Alumicor recommande l'usage d'un pivot intermédiaire ou d'une charnière supplémentaire sur les portes à montants larges, sur celles avec des dimensions excédants les dimensions standard et également celles soumises à un trafic élevé.*
- *L'emplacement standard pour l'installation des traverses intermédiaires des portes se situe à 42" (1067mm) du plancher fini jusqu'au centre de la traverse intermédiaire*

FINIS STANDARD

- *La dimension d'ouverture d'une porte simple est de 36" x 84" (914,4mm x 2133,4mm) et 38" x 84" (965,2mm x 2133,4 mm) pour Ontario*
- *La dimension d'ouverture d'une paire de porte est de 72" x 84" (1828,8mm x 2133,4mm) et 76" x 84" (1930,4mm x 2133,6mm) pour Ontario*
- *L'ouverture de porte tient compte du dégagement pour le seuil de 1/2" (12,7mm) et du dégagement alloué à la tête et aux jambages pour les ouvertures de porte, spécifier les dimensions de l'ouverture et aviser si un dégagement pour un seuil est requis.*

FINIS STANDARD

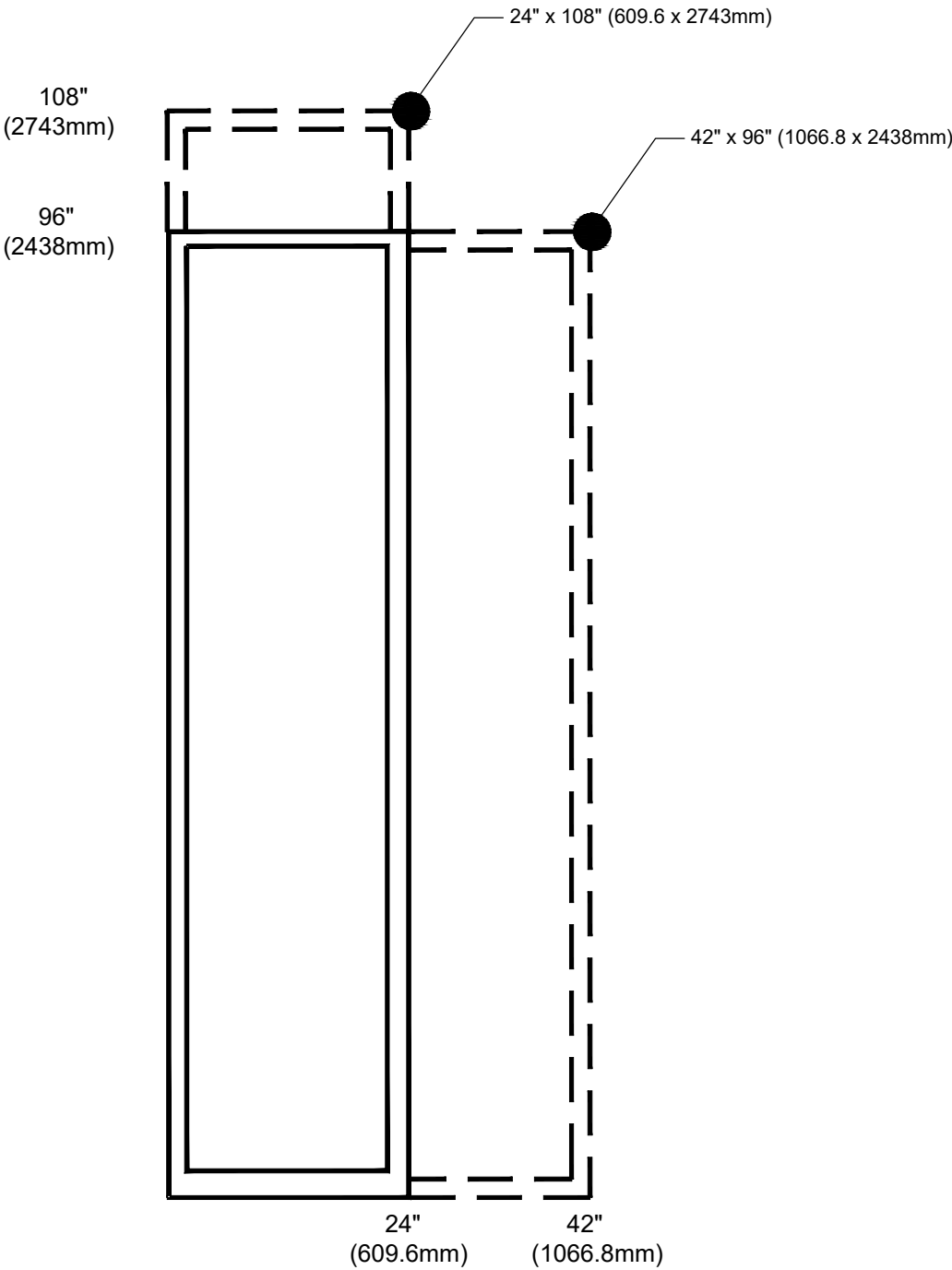
- *La plupart des portes en inventaire dans les centres de service alumicor sont en fini anodisé clair et anodisé bronze standard*
- *Les portes anodisées de couleur champagne, bronze pâle et noir ne sont pas gardées en inventaire*
- *Les finis peint sont également disponibles*



FOR LARGER SIZES PLEASE CALL YOUR SALES REPRESENTATIVE

POUR DE PLUS GRANDES DIMENSIONS, VEULEZ CONTACTER VOTRE REPRÉSENTANT DES VENTES

Bi-fold door maximum size
Dimension maximale de la porte repliable



THE FOLLOWING SIZES ARE ACTUAL GLASS SIZES FOR OPENING 36" x 84" (914.4mm x 2133.6mm)

LES DIMENSIONS SUIVANTES SONT LES DIMENSIONS DE VERRE REQUISES POUR UNE OUVERTURE 36" x 84" (914.4mm x 2133.6mm)

SERIES SÉRIE	DOOR TYPE TYPE DE PORTE	WIDTH / LARGEUR	HEIGHT / HAUTEUR
100A	N/A / S/O	31 1/8" (791 mm)	76 11/16" (1948 mm)
100B	*10 1/4" (260 mm) CENTER RAIL TRAVERSE INTERMÉDIAIRE	31 1/8" (791 mm) 31 1/8" (791 mm)	34 1/8" (866.7 mm) Upper / Haut 31 13/16" (808 mm) Lower / Bas
100C	*9" (229 mm) CENTER RAIL TRAVERSE INTERMÉDIAIRE	31 1/8" (791 mm) 27 1/4" (692 mm) 31 1/8" (791 mm)	33 5/8" (854 mm) Upper / Haut 9 1/4" (235 mm) Center 31 5/16" (820 mm) Lower / Bas
200A	N/A / S/O	31 1/8" (791 mm)	71 13/16" (1824 mm)
200B	*8" (203 mm) CENTER RAIL TRAVERSE INTERMÉDIAIRE	31 1/8" (791 mm) 31 1/8" (791 mm)	33 1/2" (850 mm) Upper / Haut 29 13/16" (757 mm) Lower / Bas
300A	N/A / S/O	31 1/8" (791 mm)	66 13/16" (1697 mm)
300B	*10 1/4" (260 mm) CENTER RAIL TRAVERSE INTERMÉDIAIRE	31 1/8" (791 mm) 31 1/8" (791 mm)	32 3/8" (822 mm) Upper / Haut 23 11/16" (602 mm) Lower / Bas
400A	N/A / S/O	27 5/16" (697 mm)	71 13/16" (1824 mm)
400B	*10 1/4" (260 mm) CENTER RAIL TRAVERSE INTERMÉDIAIRE	27 5/16" (697 mm) 27 5/16" (697 mm)	32 3/8" (822 mm) Upper / Haut 28 11/16" (726 mm) Lower / Bas
500A	N/A / S/O	27 5/16" (697 mm)	66 13/16" (1697 mm)
500B	*10 1/4" (260 mm) CENTER RAIL TRAVERSE INTERMÉDIAIRE	27 5/16" (697 mm) 27 5/16" (697 mm)	32 3/8" (822 mm) Upper / Haut 23 11/16" (602 mm) Lower / Bas
600A	N/A / S/O	23 13/16" (605 mm)	70 1/16" (1780 mm)
600B	*10 1/4" (260 mm) CENTER RAIL TRAVERSE INTERMÉDIAIRE	23 13/16" (605 mm) 23 13/16" (605 mm)	30 5/8" (778 mm) Upper / Haut 28 11/16" (729 mm) Lower / Bas

* STANDARD LOCATION FOR CENTRE RAIL IS 42" (1066.8 mm) FROM THE FINISH FLOOR TO CENTRE OF RAIL

* L'EMPLACEMENT STANDARD DE LA TRAVERSE INTERMÉDIAIRE EST DE 42" (1066,8 mm) À PARTIR DU PLANCHER FINI JUSQU'AU CENTRE DE LA TRAVERSE HORIZONTALE

THE FOLLOWING SIZES ARE ACTUAL GLASS SIZES FOR OPENING 38" x 84" (965.2mm x 2133.6mm)

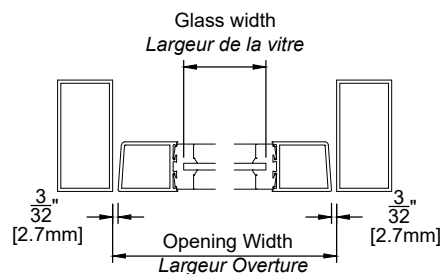
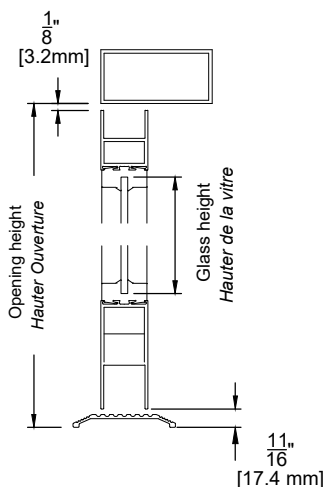
LES DIMENSIONS SUIVANTES SONT LES DIMENSIONS DE VERRE REQUISES POUR UNE OUVERTURE 38" x 84" (965.2mm x 2133.6mm)

SERIES SÉRIE	DOOR TYPE TYPE DE PORTE	WIDTH / LARGEUR	HEIGHT / HAUTEUR
100A	N/A / S/O	33 1/8" (841 mm)	76 11/16" (1948 mm)
100B	*10 1/4" (260 mm) CENTER RAIL TRAVERSE INTERMÉDIAIRE	33 1/8" (841 mm)	34 1/8" (866.7 mm) Upper / Haut 31 13/16" (808 mm) Lower / Bas
100C	*9" (229 mm) CENTER RAIL TRAVERSE INTERMÉDIAIRE	33 1/8" (841 mm) 29 1/4" (743 mm) 33 1/8" (841 mm)	33 5/8" (854 mm) Upper / Haut 9 1/4" (235 mm) Center 31 5/16" (820 mm) Lower / Bas
200A	N/A / S/O	33 1/8" (841 mm)	71 13/16" (1824 mm)
200B	*8" (203 mm) CENTER RAIL TRAVERSE INTERMÉDIAIRE	33 1/8" (841 mm)	33 1/2" (850 mm) Upper / Haut 29 13/16" (757 mm) Lower / Bas
300A	N/A / S/O	33 1/8" (841 mm)	66 13/16" (1697 mm)
300B	*10 1/4" (260 mm) CENTER RAIL TRAVERSE INTERMÉDIAIRE	33 1/8" (841 mm)	32 3/8" (822 mm) Upper / Haut 23 11/16" (602 mm) Lower / Bas
400A	N/A / S/O	29 5/16" (744 mm)	71 13/16" (1824 mm)
400B	*10 1/4" (260 mm) CENTER RAIL TRAVERSE INTERMÉDIAIRE	29 5/16" (744 mm)	32 3/8" (822 mm) Upper / Haut 28 11/16" (726 mm) Lower / Bas
500A	N/A / S/O	29 5/16" (744 mm)	66 13/16" (1697 mm)
500B	*10 1/4" (260 mm) CENTER RAIL TRAVERSE INTERMÉDIAIRE	29 5/16" (744 mm)	32 3/8" (822 mm) Upper / Haut 23 11/16" (602 mm) Lower / Bas
600A	N/A / S/O	25 13/16" (655 mm)	70 1/16" (1780 mm)
600B	*10 1/4" (260 mm) CENTER RAIL TRAVERSE INTERMÉDIAIRE	25 13/16" (655 mm)	30 5/8" (778 mm) Upper / Haut 28 11/16" (729 mm) Lower / Bas

* STANDARD LOCATION FOR CENTRE RAIL IS 42" (1066.8 mm) FROM THE FINISH FLOOR TO CENTRE OF RAIL

* L'EMPLACEMENT STANDARD DE LA TRAVERSE INTERMÉDIAIRE EST DE 42" (1066,8 mm) À PARTIR DU PLANCHER FINI JUSQU'AU CENTRE DE LA TRAVERSE HORIZONTALE

GLASS CALCULATIONS ARE BASED ON DOOR WITH 1/2" (12.7mm) THRESHOLD HEIGHT
 LES CALCULS DU VITRAGE SONT BASÉS SUR UNE PORTE AVEC UNE TOLÉRANCE DE SEUIL DE 1/2" (12.7mm)



EXAMPLES / EXEMPLE:

100A SINGLE / SIMPLE

OPENING WIDTH / LARGEUR OVERTURE = 36"(914.4mm)

OPENING HEIGHT / HAUTEUR OVERTURE = 84"(2133.6mm)

36"(914.4mm) MINUS / MOINS 4 7/8"(123.8mm) = 31 1/8"(790.6mm) GLASS WIDTH / LARGEUR DE LA VITRE

84"(2133.6mm) MINUS / MOINS 7 5/16"(185.7mm) = 76 11/16"(1947.9mm) GLASS HEIGHT / HAUTER DE LA VITRE

100A PAIR / PAIRE

OPENING WIDTH / LARGEUR OVERTURE = 72"(1828.8mm)

OPENING HEIGHT / HAUTEUR OVERTURE = 84"(2133.6mm)

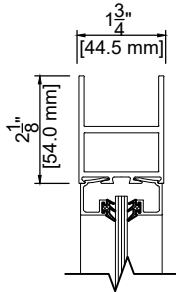
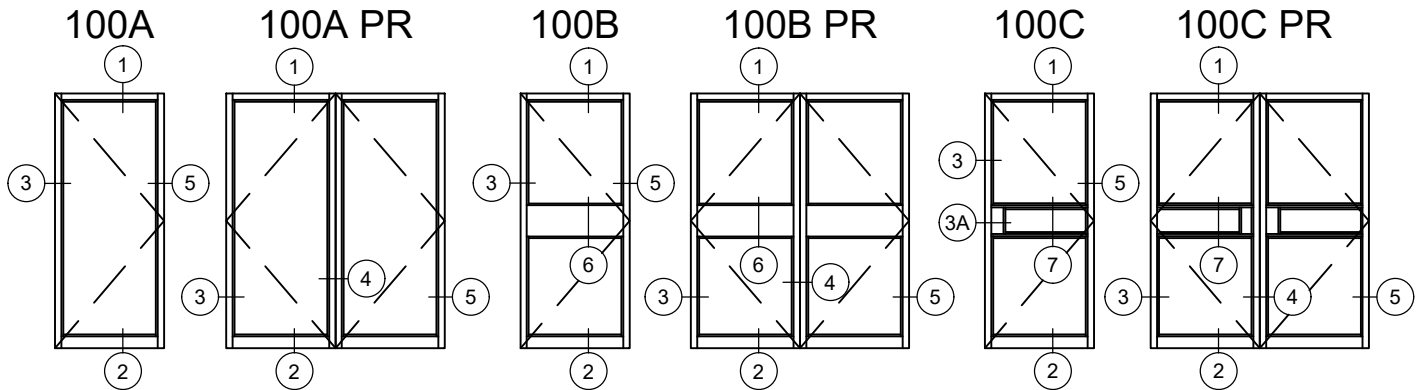
72"(1828.8mm) MINUS / MOINS 9 11/16"(246.1mm) = 62 5/16"(1582.7mm)

= 62 5/16"(1582.7mm)
 = 2"(50.8mm)

= 31 5/32"(791.4mm) GLASS WIDTH / LARGEUR DE LA VITRE (2 pcs)

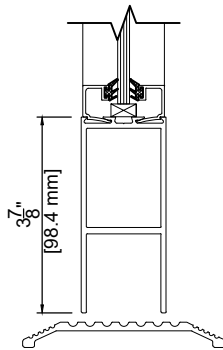
84"(2133.6mm) MINUS / MOINS 7 5/16"(185.7mm) = 76 11/16"(1947.9mm) GLASS HEIGHT / HAUTER DE LA VITRE

SERIES / SÉRIE	OPENING WIDTH LARGEUR D'OUVERTURE	OPENING HEIGHT HAUTEUR D'OUVERTURE
100 SINGLE / SIMPLE	MINUS / MOINS 4 7/8"(124mm)	MINUS / MOINS 7 5/16"(185.7mm)
100 PAIR / PAIRE	MINUS / MOINS 9 11/16"(246mm) /2	MINUS / MOINS 7 5/16"(185.7mm)
200 SINGLE / SIMPLE	MINUS / MOINS 4 7/8"(124mm)	MINUS / MOINS 12 3/16"(309.6mm)
200 PAIR / PAIRE	MINUS / MOINS 9 11/16"(246mm) /2	MINUS / MOINS 12 3/16"(309.6mm)
300 SINGLE / SIMPLE	MINUS / MOINS 4 7/8"(124mm)	MINUS / MOINS 17 3/16"(436.6mm)
300 PAIR / PAIRE	MINUS / MOINS 9 11/16"(246mm) /2	MINUS / MOINS 17 3/16"(436.6mm)
400 SINGLE / SIMPLE	MINUS / MOINS 8 11/16"(221mm)	MINUS / MOINS 12 3/16"(309.6mm)
400 PAIR / PAIRE	MINUS / MOINS 17 5/16"(440mm) /2	MINUS / MOINS 12 3/16"(309.6mm)
500 SINGLE / SIMPLE	MINUS / MOINS 8 11/16"(221mm)	MINUS / MOINS 17 3/16"(436.6mm)
500 PAIR / PAIRE	MINUS / MOINS 17 5/16"(440mm) /2	MINUS / MOINS 17 3/16"(436.6mm)
600 SINGLE / SIMPLE	MINUS / MOINS 12 3/16"(310mm)	MINUS / MOINS 13 15/16"(354mm)
600 PAIR / PAIRE	MINUS / MOINS 24 5/16"(617mm) /2	MINUS / MOINS 13 15/16"(354mm)



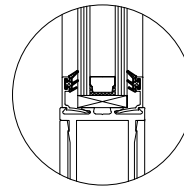
1

Top Rail
Traverse du haut

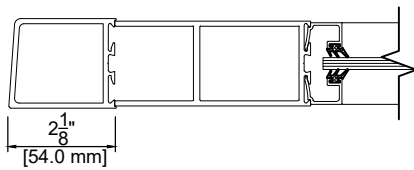


2

Bottom Rail
Traverse du bas



USE 10650 GLASS STOPS
FOR 1" (25.4 mm) INFILL
UTILISER LES PARCLOSES 10650
POUR VITRAGE DE 1" (25,4 mm)



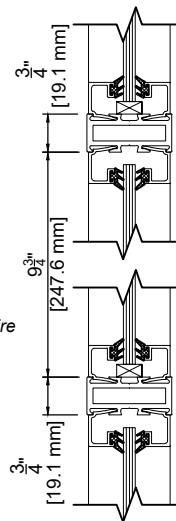
3A

Door Stile
Porte montant



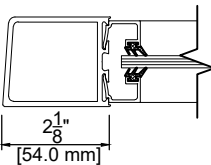
7

Centre rail
Traverse intermédiaire



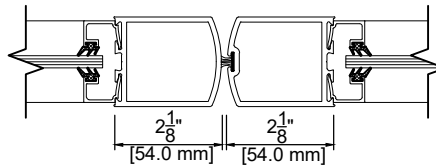
6

Centre rail
Traverse intermédiaire



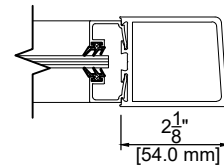
3

Door Stile
Porte montant



4

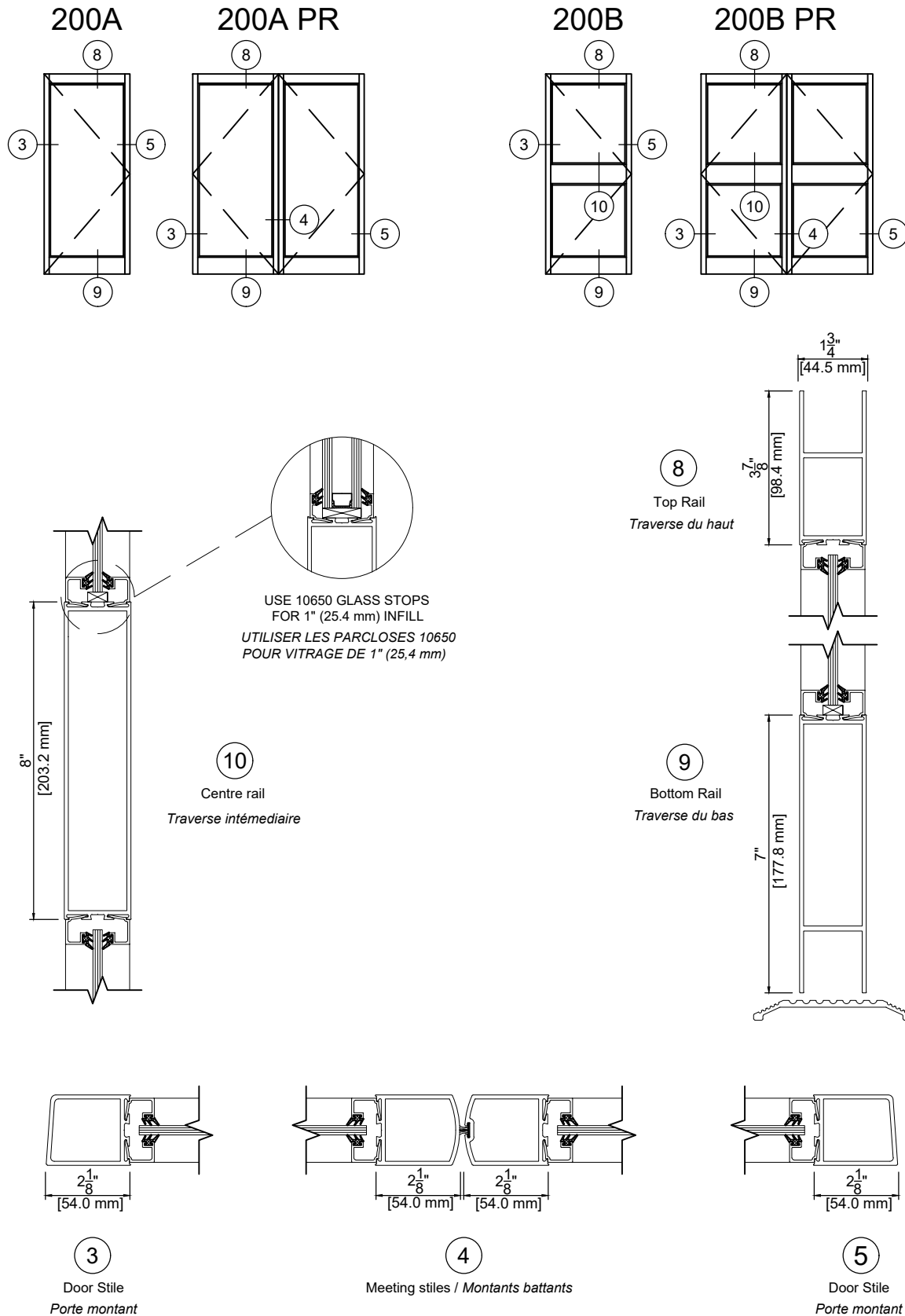
Meeting stiles
Montants battants



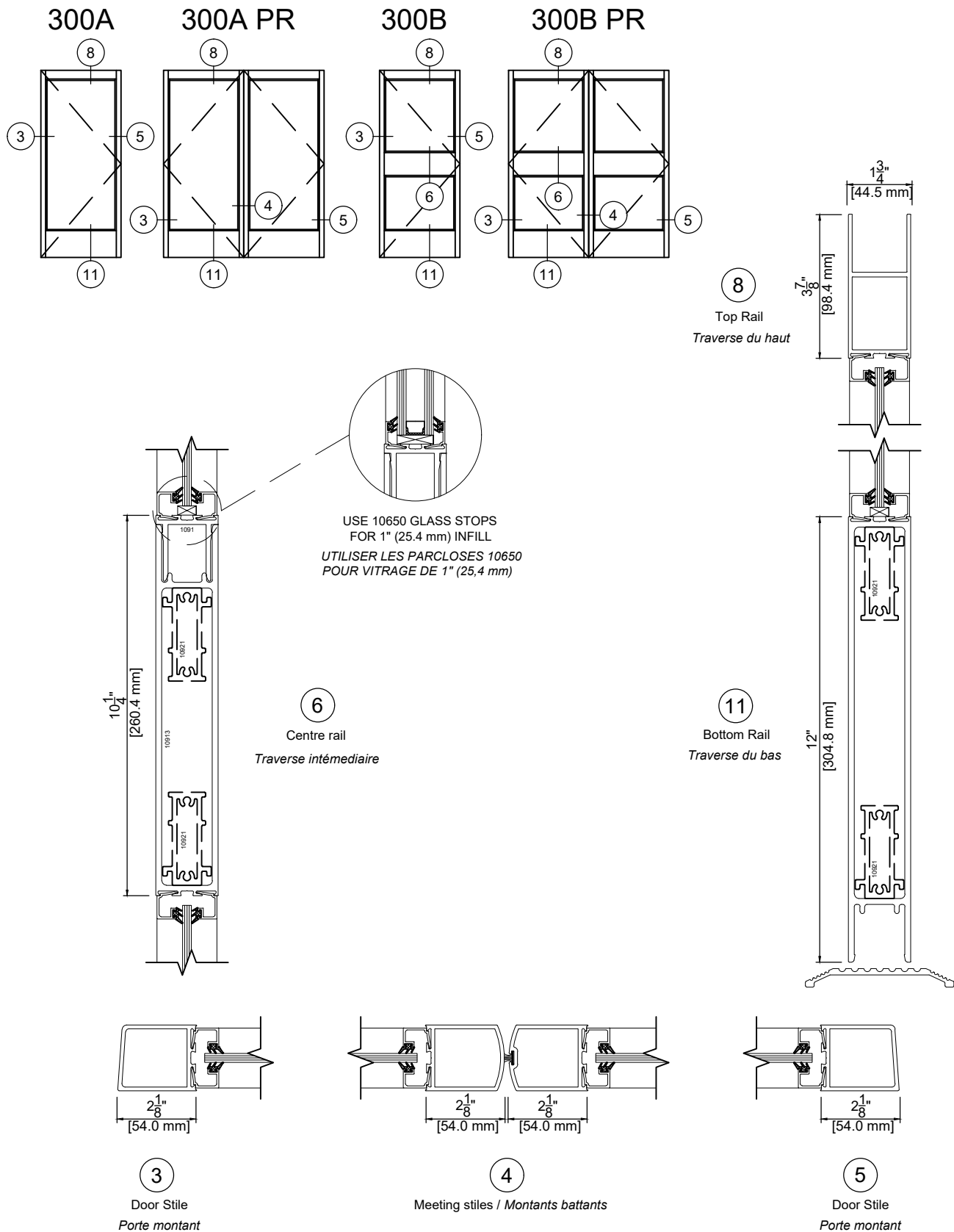
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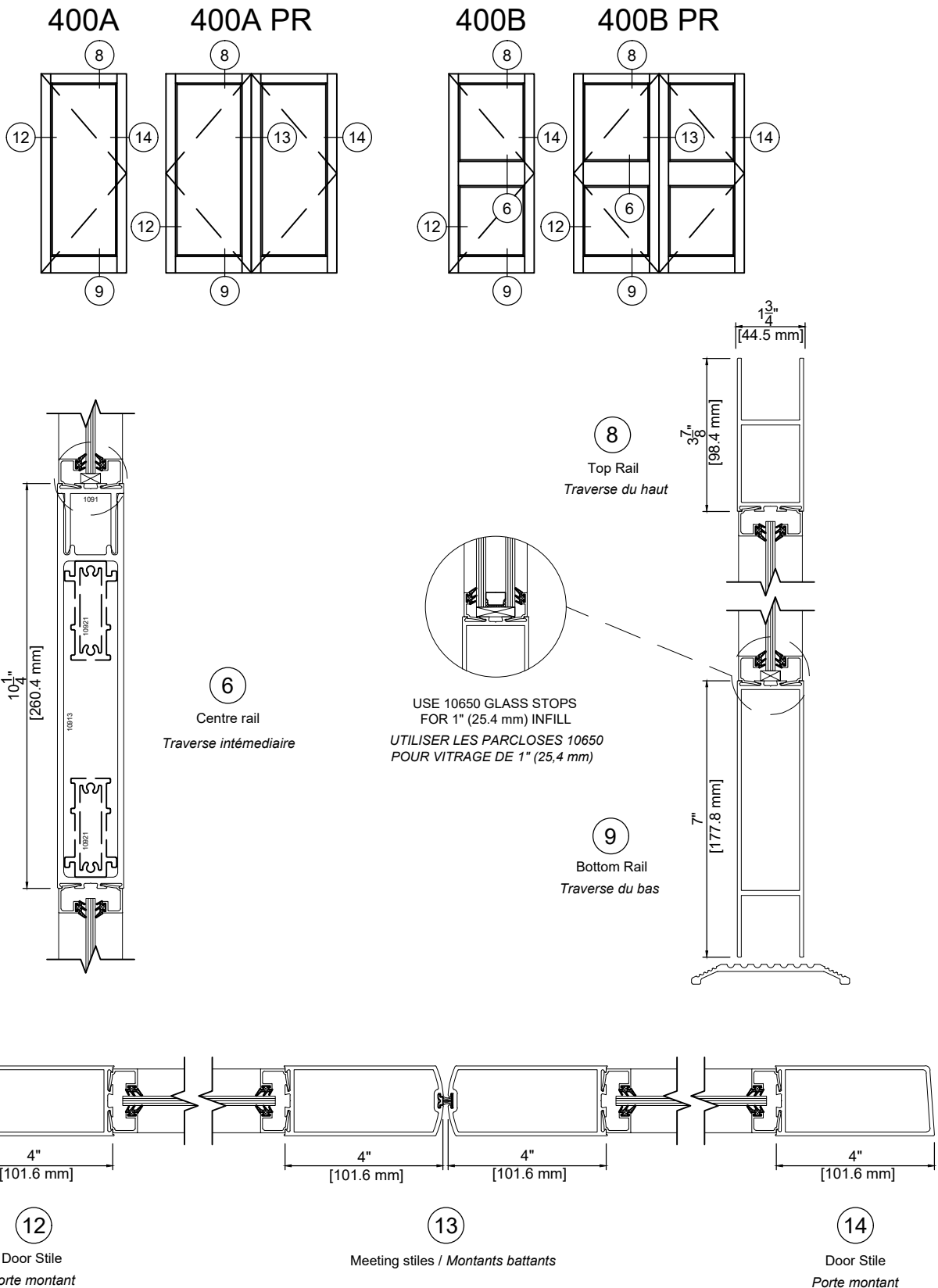
Door Stile
Porte montant

Index

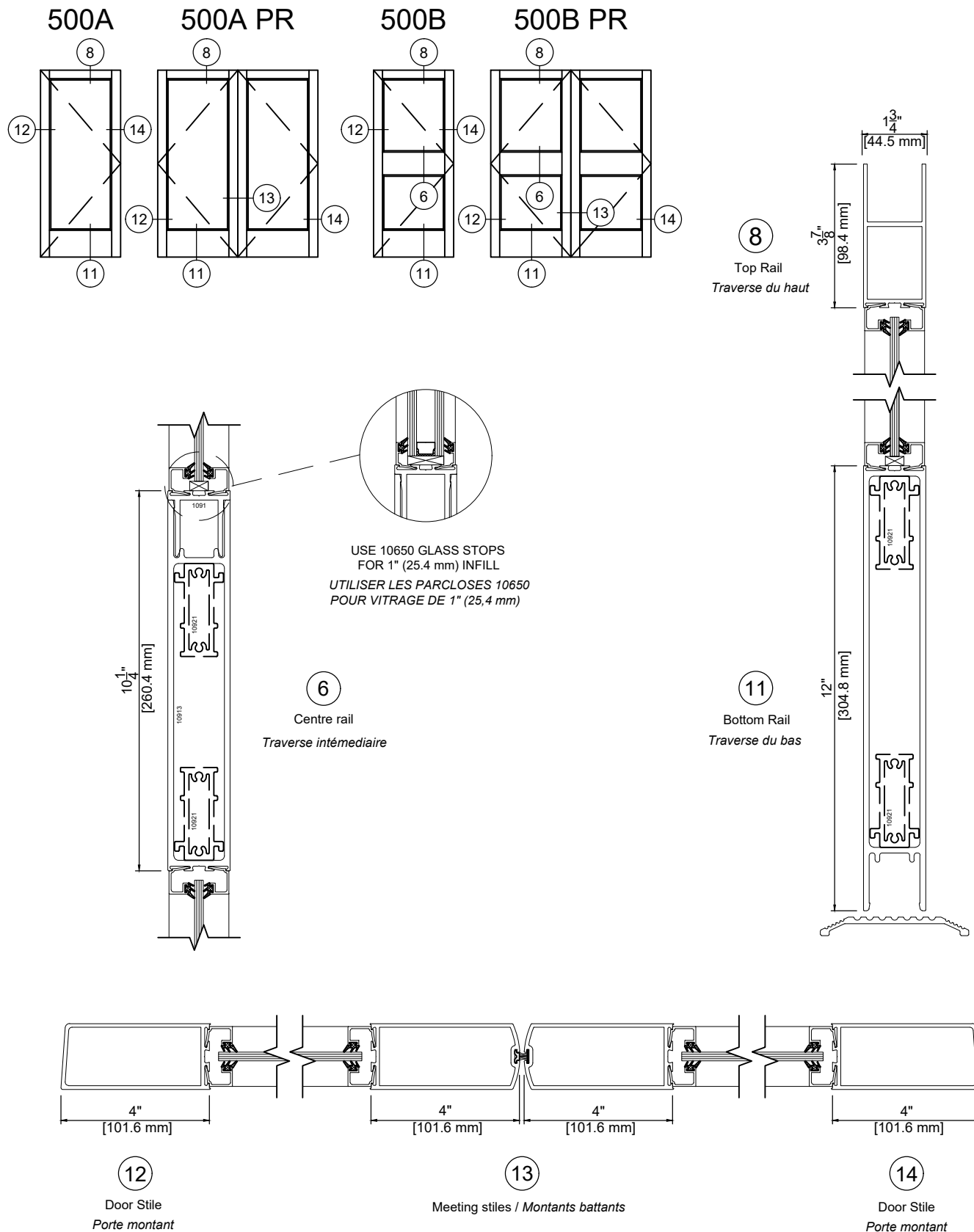


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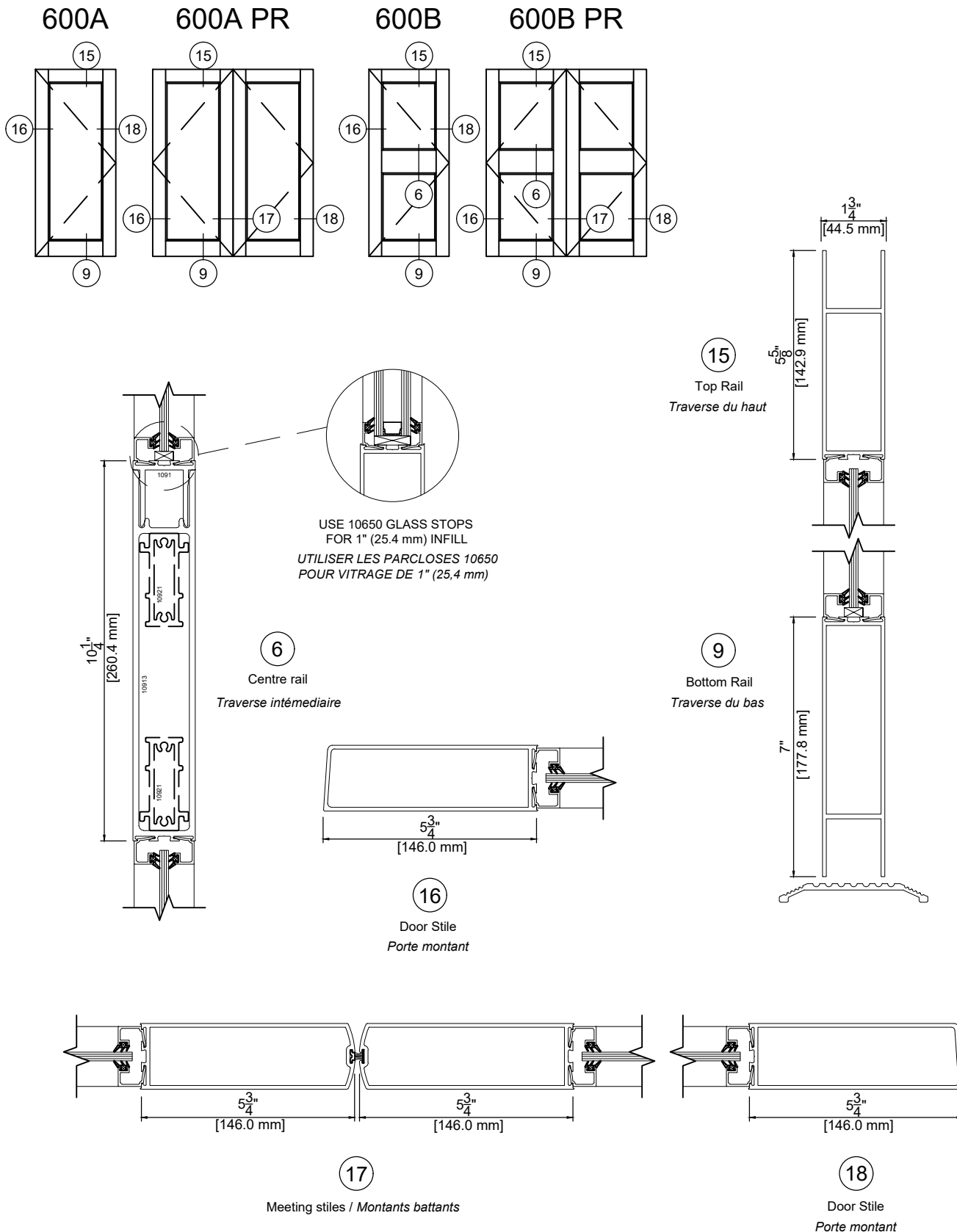




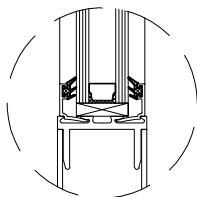
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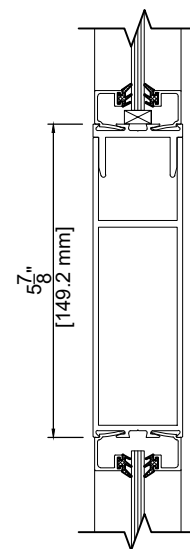
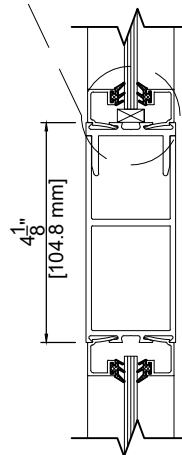
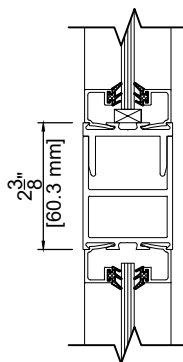
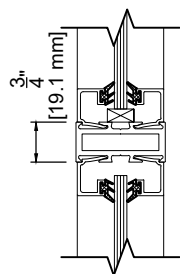
Index



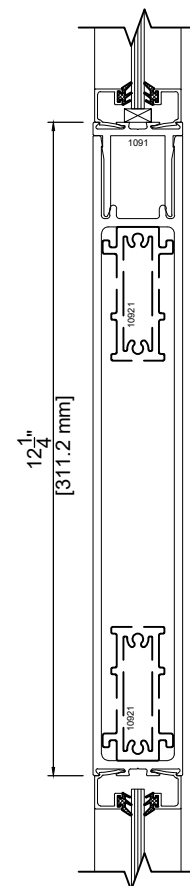
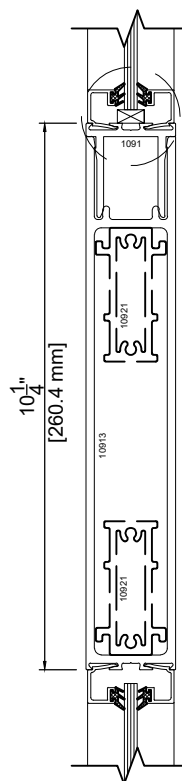
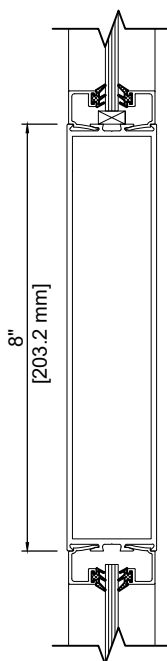
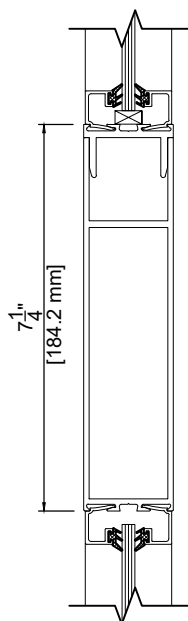
CENTRE RAIL OPTIONS / TRAVERSE INTÉMEDIAIRE



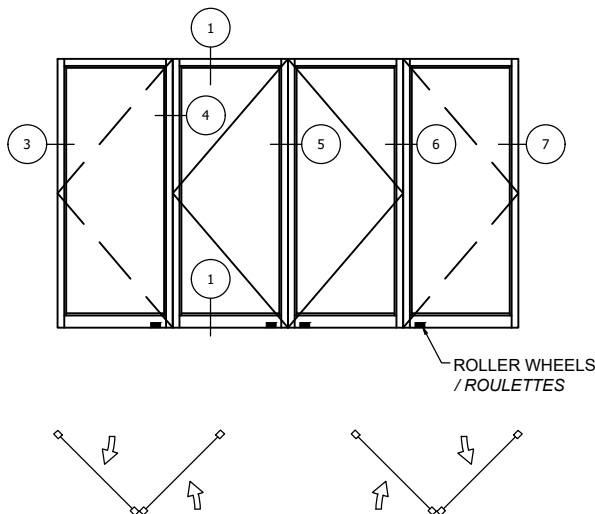
USE 10650 GLASS STOPS
FOR 1" (25.4 mm) INFILL
UTILISER LES PARCLOSES 10650
POUR VITRAGE DE 1" (25,4 mm)



VARIOUS SIZES
FOR CENTRE RAILS
DIMENSIONS VARIÉES DES
TRAVERSES INTERMÉDIAIRES



100A BI-FOLD / 100A PORTES REPLIABLES



NARROW STILE DOORS

- 2 1/8" (54.0 mm) TOP RAIL
- 3 7/8" (98.4 mm) BOTTOM RAIL
- 2 3/32" (53.2 mm) STILES
- 1 3/4" (44.5 mm) THICKNESS

SPECIAL HARDWARE

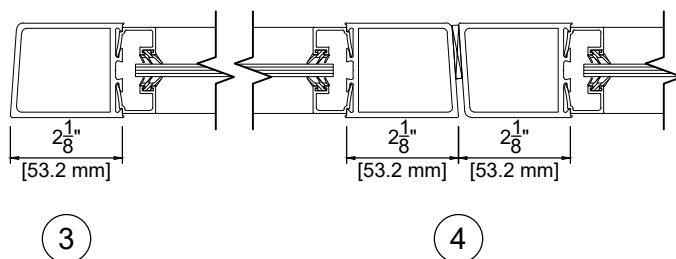
- 4 BUTT HINGES PER PANEL
- ROLLER WHEELS

PORTES À MONTANTS ÉTROITS

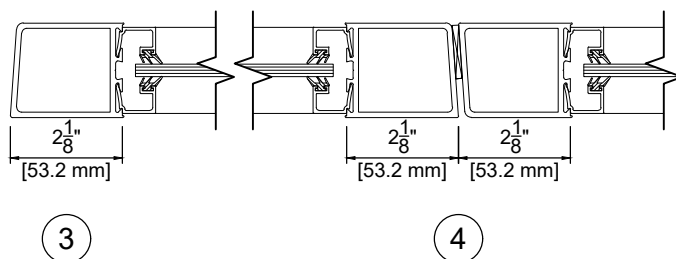
- TRAVERSE DU HAUT 2 1/8" (54,0 mm)
- TRAVERSE DU BAS 3 7/8" (98,4 mm)
- MONTANTS 2 3/32" (53,2 mm)
- ÉPAISSEUR 1 3/4" (44,5 mm)

QUINCAILLERIE SPÉCIALE

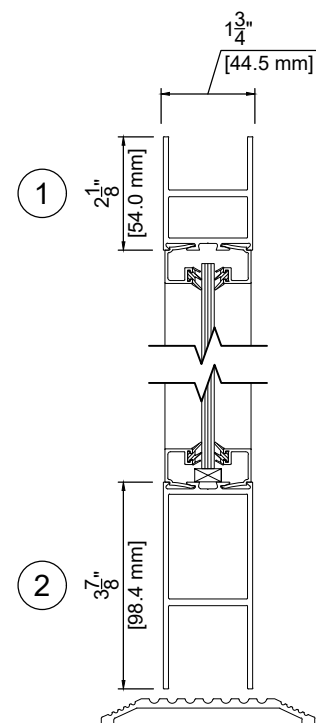
- 4 CHARNIÈRES DE SUPPORT PAR PANNEAU
- ROULETTES



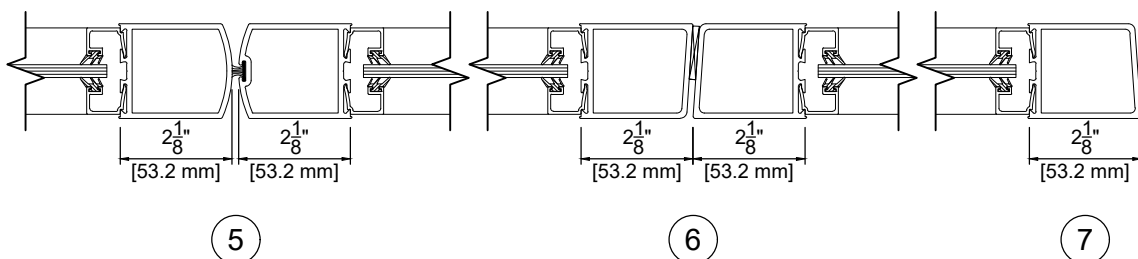
③



④



②

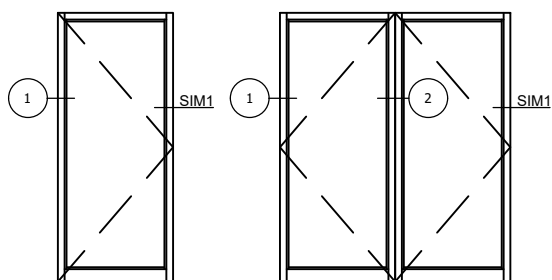


⑤

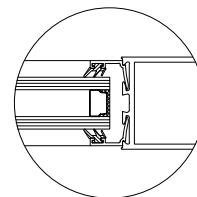
⑥

⑦

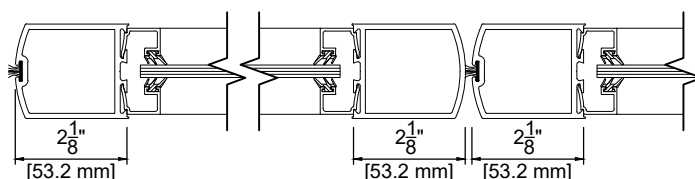
TYPICAL ELEVATION / ÉLEVATION TYPIQUE



CENTER HUNG DOOR DETAILS
/ DÉTAILS DE PORTE À PIVOTS CENTRÉS



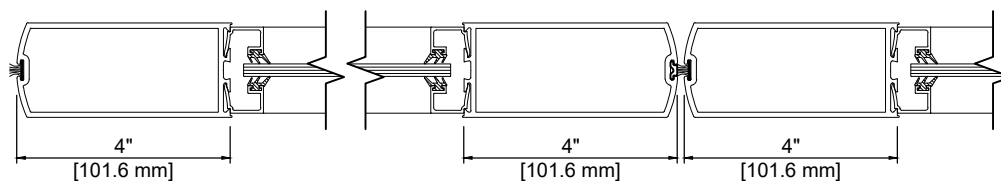
USE 10650 GLASS STOPS
FOR 1" (25.4 mm) INFILL
UTILISER LES PARCLOSES 10650
POUR VITRAGE DE 1" (25,4 mm)



1

2

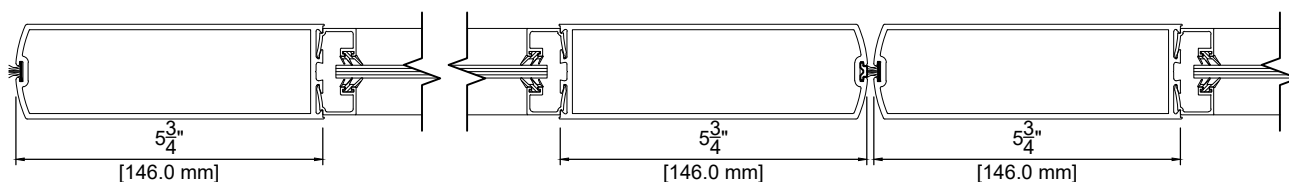
100, 200 & 300 SERIES



1

2

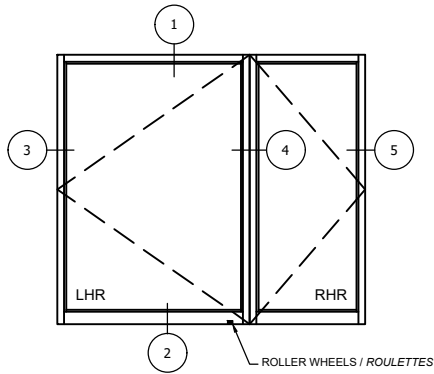
400 & 500 SERIES



1

2

600 SERIES



AUTO DEALERSHIP DOOR / PORTE POUR CONCESSIONNAIRE AUTO

NARROW STILE DOORS / PORTES À MONTANTS ÉTROITS:

- 2 1/8" (54.0 mm) TOP RAIL / TRAVERSE DU HAUT
- 3 7/8" (98.4 mm) BOTTOM RAIL / TRAVERSE DU BAS
- 2 3/32" (53.2 mm) STILES / MONTANTS
- 1 3/4" (44.5 mm) THICKNESS / ÉPAISSEUR

STANDARD HARDWARE/ QUINCAILLERIE STANDARD

2 1/8" (54.0 mm) TOP RAIL / TRAVERSE DU HAUT
4" (101.6 mm) THRESHOLD / FRENCH

RHR DOOR / PORTE ACTIVE MDR

- 1 PR STD DUTY BUTT HINGES / 1 PAIRE DE CHARNIÈRE STANDARD
- 92200 STYLE PULL / POIGNÉE À TIRER DESIGN 9229
- 92400 STYLE PUSH / BARRE DE POUSSÉE DESIGN 9246
- THINLINE CLOSER / FERME-PORTE THINLINE
- SWEEP / BALAI DE BAS DE PORTE

LHR DOOR / PORTE À LARGE BATTANT - MGR

- 2 PR STD DUTY BUTT HINGES / 2 PAIRES DE CHARNIÈRES
- FLUSHBOLTS / VERROUS AFLEURÉS
- 92400 STYLE PUSH / POIGNÉE À TIRER DESIGN 9229 - DOS À DOS
- SWEEP / BALAI DE BAS DE PORTE
- ROLLER WHEEL / ROULETTE DE SUPPORT

